SAFETY DATA SHEET

Revision Date: 02/FEB/2016

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifier
Product Description: LR234 LAMINATING RESIN

Other means of identification
SAP ID(s): 6105; 6106; 187027; 191893
Material Code: 234
Chemical Family: Polyester Resin

Recommended use of the chemical and restrictions on use
Intended Use: Marine-Low Profile Resin
Uses advised against: No information available

Details of the supplier of the safety data sheet
Manufacturer/Supplier: LILLY RAM CHEMICAL COMPANY
PO BOX 3337
ONTARIO, CA 91761
USA
Tel +1-909-223-9699

Emergency Telephone (Chemtrec) 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Inhalation (Vapors) Category 4
Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Carcinogenicity Sub-category 1B
Reproductive toxicity Category 2
Specific target organ toxicity (single exposure) Category 3
Specific target organ toxicity (repeated exposure) Category 1
Chronic aquatic toxicity Category 3
Flammable liquids

Label elements

Emergency Overview Statements

Danger

Hazard Statements
Harmful if inhaled
Causes skin irritation
Causes serious eye irritation
May cause cancer
Suspected of damaging fertility or the unborn child
May cause respiratory irritation
Causes damage to hearing through prolonged or repeated exposure if inhaled
Harmful to aquatic life with long lasting effects
Flammable liquid and vapor
Precautionary Statements - Prevention
Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Do not breathe mist, vapors, spray
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Avoid release to the environment

Precautionary Statements - Response
IF exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
If skin irritation occurs: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
In case of fire: Use CO2, dry chemical, or foam to extinguish

Precautionary Statements - Storage
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal
Dispose of contents/container to industrial incineration plant
Dispose of in accordance with federal, state and local regulations

Hazards not otherwise classified (HNOC)

Other Information
Unknown acute toxicity 65.6% of the mixture consists of ingredient(s) of unknown toxicity.
Unknown aquatic toxicity 66.6% of the mixture consists of component(s) of unknown hazards to the aquatic environment.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No</th>
<th>Weight-%</th>
<th>Trade Secret</th>
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<tr>
<td>Polyester Resin</td>
<td>Proprietary</td>
<td>64.8</td>
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<tr>
<td>Styrene</td>
<td>100-42-5</td>
<td>33</td>
<td></td>
</tr>
<tr>
<td>Cobalt compounds</td>
<td>Proprietary</td>
<td>&lt; 0.15</td>
<td>*</td>
</tr>
</tbody>
</table>
4. FIRST AID MEASURES

First Aid Measures

Eye Contact
Immediately flush eyes for at least 15 minutes. Get medical attention.

Skin Contact
Wash off with warm water and soap. Remove contaminated clothing and shoes. If skin irritation persists, call a physician. Wash contaminated clothing before reuse.

Inhalation
Remove person to fresh air. If signs/symptoms continue, get medical attention. Keep patient warm and at rest. If not breathing, give artificial respiration. If breathing is labored, administer oxygen. Get medical attention immediately.

Ingestion
Do not induce vomiting. Potential for aspiration if swallowed. This material may enter the lungs during vomiting. Never give anything by mouth to an unconscious person. GET IMMEDIATE MEDICAL ATTENTION.

Most important symptoms and effects, both acute and delayed

Most Important Symptoms and Effects
No information available.

Indication of any immediate medical attention and special treatment needed

Notes to Physician
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Carbon dioxide (CO2), Foam, Dry chemical, Water spray

Unsuitable Extinguishing Media
Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Hazardous combustion products
Combustion may produce carbon monoxide, carbon dioxide and irritating or toxic vapors and gases

Combustion/Explosion Hazards
Flammable. Vapors may form explosive mixture with air. Flash back possible over considerable distance. This material may polymerize (react) when its container is exposed to heat (as during a fire). This polymerization increases pressure inside a closed container and may result in the violent rupture of the container. Empty containers may retain product residue (liquid and/or vapor). Do not pressurize, cut, weld, braze, solder, drill, grind, or expose these containers to heat, flame, sparks, static electricity, or other sources of ignition as the container may explode and may cause injury or death.

Protective Equipment and Precautions for Firefighters:
Wear self-contained breathing apparatus (SCBA) and full fire-fighting protective clothing. Thoroughly decontaminate all protective equipment after use. Evacuate all persons from the fire area to a safe location. Move non-burning material, as feasible, to a safe location as soon as possible. Fire fighters should be protected from potential explosion hazard while extinguishing the blaze. DO NOT extinguish a fire resulting from the flow of this flammable liquid until the flow of liquid is effectively shut off. This precaution will help prevent the accumulation of an explosive vapor-air mixture after the initial fire is extinguished. Use water spray to cool fire-exposed containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures
Personal Precautions
Remove all sources of ignition. Evacuate personnel to safe areas. Avoid contact with skin and eyes. Use personal protective equipment as required. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Other Information
All equipment used when handling the product must be grounded.

Environmental Precautions
Prevent further leakage or spillage if safe to do so. Do not allow material to contaminate ground water system. Prevent product from entering drains. Soak up with inert absorbent material and dispose of as hazardous waste. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Methods and material for containment and cleaning up
Methods for Containment
Prevent spilled material from 1) contaminating soil, 2) entering sanitary sewers, storm sewers, and drainage systems, and 3) entering bodies of water or ditches that lead to waterways. Prevent spreading over a wide area (e.g. by containment or oil barriers).

Methods for Clean-up
Soak up with inert absorbent material. Remove from surface water (e.g. by skimming or siphoning). Dispose of contaminated material as waste according to item 13.

7. HANDLING AND STORAGE

Precautions for Safe Handling
Handling
Do not breathe vapor or mist. Avoid contact with eyes, skin and clothing. Take off contaminated clothing and wash before reuse. Ensure adequate ventilation. Ground and bond containers when transferring material. Use spark-proof tools and explosion-proof equipment. Consult your supplier of promoters and catalysts for additional instructions on proper mixing and usage. Empty containers may retain product residue (liquid and/or vapor). Do not pressurize, cut, weld, braze, solder, drill, grind, or expose these containers to heat, flame, sparks, static electricity, or other sources of ignition as the container may explode and may cause injury or death. Empty drums should be completely drained and properly bunged. Empty drums should be promptly returned to a drum reconditioner or properly disposed. Do not use compressed air for filling, discharging or handling. Wash hands before breaks and immediately after handling the product.

Conditions for safe storage, including any incompatibilities
Storage
Keep away from heat and sources of ignition. No smoking. Keep away from direct sunlight. Keep containers tightly closed in a cool, well-ventilated place. To ensure maximum stability and maintain optimum resin properties, resins should be stored in closed containers at temperatures below 77°F (25°C).

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure limits
Components with workplace control parameters
Styrene (CAS #: 100-42-5)

ACGIH TLV 20 ppm TWA
40 ppm STEL
A4 Not Classifiable as a Human Carcinogen

OSHA PEL 100 ppm TWA
200 ppm Ceiling

Industry PEL While the federal workplace exposure limit for styrene is 100 ppm, OSHA accepted the styrene industry's proposal to voluntarily meet a PEL of 50 ppm on an 8 hour TWA and a Short Term Exposure Limit (STEL) of 100 ppm, 15 minute exposure.
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Canada - Alberta OELs
40 ppm STEL
170 mg/m³ STEL
20 ppm TWA
85 mg/m³ TWA

Canada - Ontario OELs
35 ppm TWA
100 ppm STEL

Canada - British Columbia OELs
50 ppm TWA
75 ppm STEL

NIOSH IDLH
700 ppm Immediately dangerous to life or health IDLH

Mexico OEL
100 ppm STEL
425 mg/m³ STEL
50 ppm TWA
215 mg/m³ TWA
(skin)

Legend
ACGIH (American Conference of Governmental Industrial Hygienists)
TLV® (Threshold Limit Value)
TWA (time-weighted average)
STEL - Short Term Exposure Limit
OSHA - Occupational Safety and Health Administration
PEL - Permissible Exposure Limit
OEL - Occupational Exposure Limit
NIOSH - National Institute for Occupational Safety and Health
IDLH - Immediately Dangerous to Life or Health
SKIN: Skin Absorption

Appropriate engineering controls

Engineering Controls
Use general ventilation to maintain airborne concentrations to levels that are below regulatory and recommended occupational exposure limits. Local ventilation may be required during certain operations. Use explosion-proof equipment.

Individual protection measures, such as personal protective equipment

Eye/face Protection
Safety glasses with side-shields. If splashes are likely to occur:. Tight sealing safety goggles. Ensure that eyewash stations and safety showers are close to the workstation location.

Skin Protection
Wear protective nitrile rubber or Viton™ gloves. Gloves made of nitrile rubber or polyvinyl chloride (PVC) may be used for splash protection and brief or intermittent contact with styrenated polyester resin. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion. Impervious clothing. Rubber or plastic boots.

Respiratory Protection
None required if hazards have been assessed and airborne concentrations are maintained below the exposure limits listed in Section 8. Wear an approved air-purifying respirator with organic vapor cartridges and particulate filters where airborne concentrations may exceed exposure limits in Section 8 and/or there is exposure to dust or mists due to sanding, grinding, cutting, or spraying. Use an approved positive-pressure air-supplied respirator with emergency escape provisions if there is any potential for an uncontrolled release, airborne concentrations are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.

General Hygiene Considerations
Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Amber Opaque</td>
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<tr>
<td>Odor</td>
<td>Pungent</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>0.2 ppm (Styrene)</td>
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<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>
LR234 POLYESTER LAMINATING RESIN

Flash Point 32 °C / 89 °F
Flash Point Method: Seta closed cup
Autoignition Temperature 490°C / 914°F (Styrene)
Boiling point / boiling range 146°C / 295°F (Styrene)
Melting point / Freezing point No information available
Flammability Limit in Air
   Lower 1.1% (Styrene)
   Upper 6.1% (Styrene)
Specific Gravity 1.08 - 1.12 @ 25°C
Solubility Insoluble (Water)
Evaporation Rate 0.49 (BuAc = 1) (Styrene)
Vapor Pressure 5 mmHg @ 20°C (Styrene)
   6.7 hPa (Styrene)
Vapor Density 3.6 (Air = 1) (Styrene)
Explosive Properties No information available
Oxidizing Properties No information available
Percent Volatile, wt.% 32.75 - 36.25 % by weight
VOC Content: 369 g/l (calculated) product as supplied
Viscosity 400 - 500 cps @ 25°C
Partition Coefficient (n-octanol/water) No information available
Decomposition temperature No information available

10. STABILITY AND REACTIVITY

Reactivity
No dangerous reaction known under conditions of normal use.

Chemical Stability
Stable under normal conditions. Stable under recommended storage conditions.

Possibility of Hazardous Reactions

Hazardous Polymerization
Polymerization can occur. Hazardous polymerization will occur if contaminated with peroxides, metal salts and polymerization catalysts. Hazardous polymerization may occur upon depletion of inhibitor - may cause heat and pressure build-up in closed containers. Product will undergo hazardous polymerization at temperatures above 150 F (65 C).

Conditions to Avoid

Incompatible materials

Hazardous Decomposition Products
Hydrocarbons. Carbon monoxide. Carbon dioxide (CO2). Thermal decomposition can lead to release of irritating and toxic gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Primary Routes of Entry Eye contact, Ingestion, Inhalation, Skin Contact, Skin absorption

Acute toxicity
Styrene
   Oral LD50 = 5000 mg/kg (Rat)
   Dermal LD50 > 2000 mg/kg (Rat)
   Inhalation LC50 = 11.8 mg/l (4 H) (Rat)

Information on toxicological effects
Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

**Symptoms**

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Eyes**

Irritating to eyes.

**Skin**

Harmful by skin absorption. Contact causes skin irritation. Prolonged skin contact may defat the skin and produce dermatitis.

**Inhalation**

Harmful by inhalation. May cause irritation of respiratory tract. Inhalation of high vapor concentrations can cause CNS-depression and narcosis.

**Ingestion**

Harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Aspiration hazard if swallowed - can enter lungs and cause damage. Ingestion is not an anticipated route of exposure for this material in industrial use.

**Sensitization**

Not sensitizing.

**Repeated dose toxicity**

In humans, styrene may cause a transient decrease in color discrimination and effects on hearing. Repeated or prolonged exposure may cause skin irritation and dermatitis, due to defatting properties of the product. May cause damage to the liver, eyes, brain, respiratory system, central nervous system through prolonged or repeated exposure if inhaled. May cause damage to the kidneys, liver, eyes, brain, respiratory system, central nervous system through prolonged or repeated exposure if inhaled.

**Mutagenic effects**

Styrene has given mixed positive and negative results in a number of mutagenicity tests. Styrene was not mutagenic without metabolic activation but gave negative and positive mutagenic results with metabolic activation.

**Carcinogenicity**

- **Styrene**
  - ACGIH: Group A4 - Not classifiable as a human carcinogen.
  - IARC: Group 2B - Possibly Carcinogenic to Humans
  - NTP: Reasonably anticipated to be human carcinogen

**Cobalt compounds**

- IARC: Group 2B - Possibly Carcinogenic to Humans

**Legend**

- IARC - International Agency for Research on Cancer
- NTP - National Toxicology Program

**Reproductive Toxicity**

No information available.

**Neurological Effects**

No information available.

**STOT - single exposure**

No information available.

**STOT - repeated exposure**

No information available.

**Target organ(s)**

Liver, Central nervous system (CNS), Respiratory system, Kidney.

**Aspiration Hazard**

No information available.

**Numerical measures of toxicity - Product Information**

**Unknown acute toxicity**

65.6% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document.

- ATEmix (oral) 2968 mg/kg
- ATEmix (dermal) 2002 mg/kg
- ATEmix (inhalation-vapor) 11.6 mg/L

**12. ECOLOGICAL INFORMATION**
**Ecotoxicity**

**Styrene**

- Log Kow: 2.95
- Bioconcentration factor (BCF): 74
- Algae
  - EC50 = 1.4 mg/L (Pseudokirchneriella subcapitata) (72h)
  - EC50 = 0.46 - 4.3 mg/L (Pseudokirchneriella subcapitata) (72h)
- Fish
  - LC50 3.24 - 4.99 mg/L (Pimephales promelas) (96 h) flow-through
  - LC50 19.03 - 33.53 mg/L (Lepomis macrochirus) (96 h) static
  - LC50 6.75 - 14.5 mg/L (Pimephales promelas) (96 h) static
  - LC50 58.75 - 95.32 mg/L (Poecilia reticulata) (96 h) static
- Water Flea
  - EC50 3.3 - 7.4 mg/L 48 h

**Cobalt compounds**

- Algae
  - EC50 = 0.639 mg/L

**Unknown aquatic toxicity**

66.6% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

**Persistence/Degradability**

No information available.

**Bioaccumulation**

No information available.

**Other adverse effects**

No information available.

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### 13. DISPOSAL CONSIDERATIONS

**Waste treatment methods**

**Disposal Considerations**

Hazardous waste. Can be incinerated, when in compliance with local regulations.

**Contaminated packaging**

Empty containers should be taken for local recycling, recovery or waste disposal.

**US EPA Waste Number**

D001 (IGNITABLE): When discarded in its purchased form, this material would be regulated under 40 CFR 261.21 as EPA Hazardous Waste Number D001 based on the characteristic of ignitability.

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### 14. TRANSPORT INFORMATION

**DOT**

- UN-No: UN1866
- Proper Shipping Name: RESIN SOLUTION
- Hazard Class: 3
- Packing Group: III
- NAERG: 127

**TDG**

- UN-No: UN1866
- Proper Shipping Name: RESIN SOLUTION
- Hazard Class: CLASS 3
- Packing Group: PG III
- NAERG: 127

**MEX**

- UN-No: UN1866
- Proper Shipping Name: RESIN SOLUTION
LR234 POLYESTER LAMINATING RESIN

Hazard Class: CLASS 3
Packing Group: PG III
NAERG: 127

IATA
UN-No: UN1866
Proper Shipping Name: RESIN SOLUTION
Hazard Class: 3
Packing Group: III
Packing Instructions: 355; 366
NAERG: 127

IMDG/IMO
UN-No: UN1866
Proper Shipping Name: RESIN SOLUTION
Hazard Class: CLASS 3
Packing Group: PG III
EmS-No: F-E, S-E
NAERG: 127

15. REGULATORY INFORMATION

International Inventories
TSCA Inventory Status: All components of this material are listed on the US Toxic Substances Control Act (TSCA) inventory.
Canadian Inventory Status: All components of this material are listed on the Canadian Domestic Substances List (DSL)
Australian Inventory Status: This product contains only chemicals which are currently listed on the Australian Inventory of Chemical Substances
Korean Inventory Status: This product contains only chemicals which are currently listed on the Korean Chemical Substances List
Philippine Inventory: All components of this material are listed on or are exempt from the Philippine Inventory of Chemicals and Chemical Substances
Japan ENCS: This product contains one or more chemicals currently not on the Japanese Inventory of Existing and New Chemical Substances
Chinese IECS: This product contains only chemicals that are currently listed on the Chinese Inventory of Existing Chemical Substances
New Zealand Inventory: This product contains only chemicals which are currently listed on the New Zealand Inventory of Chemicals
Taiwan Existing Chemical Substances Inventory: Not Determined

US Federal Regulations
TSCA 12(b) - Export Notification:
This material does not contain any components that are subject to the US Toxic Substances Control Act (TSCA) Section 12(b) Export Notification requirements.

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and and Title 40 of the Code of Federal Regulations, Part 372:

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<th>CAS No</th>
<th>Weight-%</th>
<th>SARA 313 Status</th>
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<tr>
<td>Styrene</td>
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<td>33</td>
<td>Listed</td>
</tr>
<tr>
<td>Cobalt compounds</td>
<td></td>
<td>&lt; 0.15</td>
<td>Listed</td>
</tr>
</tbody>
</table>
SARA 311/312 Hazardous Categorization

- Acute Health Hazard: Yes
- Chronic Health Hazard: Yes
- Fire Hazard: Yes
- Sudden Release of Pressure Hazard: No
- Reactive Hazard: Yes

Clean Water Act
This product contains the following listed substances:

<table>
<thead>
<tr>
<th>Component</th>
<th>CWA - Reportable Quantities</th>
<th>CWA - Toxic Pollutants</th>
<th>CWA - Priority Pollutants</th>
<th>CWA - Hazardous Substances</th>
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<td>Styrene</td>
<td>1000 lb</td>
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<tr>
<td>100-42-5</td>
<td></td>
<td></td>
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</tbody>
</table>

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product contains the following HAPs:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No</th>
<th>Weight-%</th>
<th>HAPS data</th>
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<tr>
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</table>

CERCLA
This product contains the following reportable quantities:

<table>
<thead>
<tr>
<th>Component</th>
<th>40 CFR 302.4 RQ</th>
<th>40 CFR 355 EHS TPQs</th>
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</thead>
<tbody>
<tr>
<td>Styrene</td>
<td>1000 lb</td>
<td>454 kg</td>
</tr>
</tbody>
</table>

Chemical Weapons Convention (CWC)
This product contains a Schedule 3 Toxic chemical precursor.

State Regulations

California Proposition 65
WARNING: This material contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. The California Safe Drinking Water and Toxic Enforcement Act of 1986 requires that clear and reasonable warning be given prior to exposing any person to this chemical.

Canada
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

16. OTHER INFORMATION

NFPA Rating
- Health: 2
- Flammability: 3
- Instability: 1

Prepared By: Lilly Ram Chemical Company
Phone Number: 909-223-9699

Revision Date: 02/FEB/2016
Revision Summary: This data sheet contains changes from the previous version in
LR234 POLYESTER LAMINATING RESIN

This information is provided in good faith and is correct to the best of Lilly Ram's knowledge as of the date hereof and is designed to assist our customers; however, Lilly Ram makes no representation as to its completeness or accuracy. Our products are intended for sale to industrial and commercial customers. We require customers to inspect and test our products before use and to satisfy themselves as to suitability for their specific applications. Any use which Lilly Ram's customers or third parties make of this information, or any reliance on, or decisions made based upon it, are the responsibility of such customer or third party. Lilly Ram disclaims responsibility for damages, or liability, of any kind resulting from the use of this information. THERE ARE NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING THOSE OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THIS INFORMATION OR TO THE PRODUCT IT DESCRIBES. IN NO EVENT SHALL REICHHOLD BE LIABLE FOR SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES.

End of Safety Data Sheet