

Rapid Sand Sanding Primer (Low VOC)

Black 2001, Gray 2090, White 2081, Neutral 20X2

POLYESTER



Product Uses

- Pattern Surfaces – Tooling Board (Urethane, Epoxy)
- Substrate Primer for Prestec Top Coats
- Marine Application - Above the Water Line
- Post Paint Application Primer
- Wood Primer – MDF, Marine Grade Woods
- Architectural Applications

Product Features

- Rapid Build Primer
- Easier Sanding than Surface Primer
- Perfect Primer for Prestec Top Coats
- Virtually No Porosity
- Relatively High Build to 60 MILS (1520 μ)
- Low VOC Product
- Self-Leveling
- Eliminates the need for PVA or Wax Surfacing Agent

Application Suggestions



Mix contents of can thoroughly



Optimum Temperature of 77°F (25°C)



Catalyze 2% w/ MEKP initiator (0.5 oz/quart [20cc/L]) Mix well



Utilization of HVLP spray gun optimizes finish



Tip size 1.8 - 2.5 mm



Air pressure 25-40 PSI (175-275 kPa)



Can build to 60 MILS (1520 μ) without sagging or cracking



Allow full cure (24 hrs) prior to sand and polish or top coat application

Maintain 12-18" (30-45cm) distance between gun and surface

Start with flash coat (2 MILS [50 μ]). Wait 2 min then start build coats of 4 MILS (100 μ) per pass, up to optimum 24 MILS (610 μ)

Properties | @ 77°F (25°C)

Gel Time	16-20 min @ 77°F (25°C)
Viscosity	480 cps w/ Brookfield RVT#4 spindle @ 50 rpm
Thix Index	3.68
Coverage (16-MILS [400μ])	100 sf/gal (2.45 m ² /L)
Weight Per Gal	11.3 lbs (5.13 kg)
Flash Point	95°F (35°C)
VOC	2.26 lbs/gal (0.272 kg/L)
Monomer Content	20%
Shelf Life	6 Months @ 68°F (20°C)
Dust Free Time	45 min @ 77°F (25°C)

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