

# Rapid Cut Easy Sanding Primer (Low VOC)

Gray 2590

POLYESTER



## Product Uses

- Pattern Surfaces – Tooling Board (Urethane, Epoxy)
- Substrate Primer for Prestec Top Coats
- Marine Application - Above the Water Line
- Post Paint Application Primer
- Wood Primer – MDF, Marine Grade Woods
- Architectural Applications

## Product Features

- Rapid Build Primer
- Easier Sanding than Sanding Primer
- Perfect Primer for Prestec Top Coats
- Virtually No Porosity
- Relatively High Build to 60 MILS (1520 $\mu$ )
- Low VOC Product
- Self-Leveling
- Eliminates the need for PVA or Wax Surfacing Agent

## Application Suggestions



Mix contents of can thoroughly



Optimum Temperature of 77°F (25°C)



**Catalyze 2% w/ MEKP initiator (0.5 oz/quart [20cc/L])** Mix well



Utilization of HVLP spray gun optimizes finish



Tip size 2.5 - 4.0 mm



Air pressure 25-40 PSI (175-275 kPa)



Build to 60 MILS (1520 $\mu$ ) without sagging or cracking



Allow full cure (24 hrs) prior to sand and polish or top coat application

Maintain 12-18" (30-45cm) distance between gun and surface

Start with flash coat (2 MILS [50 $\mu$ ]). Wait 2 min then start build coats of 4 MILS (100 $\mu$ ) per pass, up to optimum 24 MILS (610 $\mu$ )

## Properties | @ 77°F (25°C)

|   |   |
|---|---|
| <b>Gel Time</b>                                 | 16-20 min @ 77°F (25°C)                       |
| <b>Viscosity</b>                                | 880 cps w/ Brookfield SVT #4 spindle @ 50 rpm |
| <b>Thix Index</b>                               | 3.68  |
| <b>Coverage (16-MILS [400<math>\mu</math>])</b> | 100 sf/gal (2.45 m <sup>2</sup> /L)           |
| <b>Weight Per Gal</b>                           | 11.3 lbs (5.13 kg)                            |
| <b>Flash Point</b>                              | 95°F (35°C)                                   |
| <b>VOC</b>                                      | 2.26 lbs/gal (0.272 kg/L)                     |
| <b>Monomer Content</b>                          | 20%   |
| <b>Shelf Life</b>                               | 6 Months @ 68°F (20°C)                        |
| <b>Dust Free Time</b>                           | 45 min @ 77°F (25°C)                          |

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