

# Fabric Data Sheet

Product : **TC7411270**      Style : 2x2TW      Customer Spec:

Description : 670GSM/2x2TW/HS 12K 800 TEX/1270mm

<b>Warp Fibre</b>	AF	<b>Fibre</b>	Ends/10cm  41.5 ±2.5
	AF019	T700SC 12K 50C	

<b>Weft Fibre</b>	AF	<b>Fibre</b>	Picks/10cm  41.5 ±2.5
	AF019	T700SC 12K 50C	

<b>Leno Yarn</b>	K29/220Dtex Twisted (AF175)
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## Tolerances/Testing/Frequency

### Product Quality Plan      C

Check	Test Method	Nominal	Tolerance.
Mass	001/2/8	670	±20      gsm
Width	003	1270	-0, +10mm
Ends/10cm	004/005	41.5	±2.5
Picks/10cm	004/005	41.5	
Picks/Inch	010	10.54	
Check	Test Method	Maximum	
Weft Bow	006	30 mm/mt width	
Warp Bow	007	5 mm/mt length	
Nominal Length (metres)		75	
Construction	012	Verify	
Thickness	011	Verify	

Test Methods details refer to information as set in Sigmatex Quality Manual

<b>Special Instruction :</b>	Ensure Creel Sheet details are complete before starting. 2 Full lenos each selvedge. Unless otherwise specified use twisted Kevlar. 6" cores. Technicians to verify leno yarn against QM4 requirement.
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