

**SAFETY DATA SHEET**

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN

™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**Product identifier**

Trade name : Hetron™ 92 FR
RESIN
™ Trademark, INEOS or its subsidiaries, registered in
various countries

Relevant identified uses of the substance or mixture and uses advised against

Recommended use : RESIN

Details of the supplier of the safety data sheet

INEOS Composites US LLC
5220 Blazer Parkway
Dublin, OH 43017
United States of America (USA)
+1-614-790-9299 (in US)

sds.composites@ineos.com

Emergency telephone number

1-800-424-9300 (+1-703-527-3887 for direct
dial)

Regulatory Information Number

+1-614-790-9299 (in US), or contact your local
customer service representative

Product Information

+1-614-790-9299 (in US)

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Flammable liquids : Category 3
Combustible Dust :
Skin irritation : Category 2
Eye irritation : Category 2A
Germ cell mutagenicity : Category 1B
Reproductive toxicity : Category 2
Specific target organ toxicity : Category 3 (Respiratory system)
- single exposure
Specific target organ toxicity : Category 1 (Auditory system)

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN
 ™ Trademark, INEOS or its subsidiaries, registered
 in various countries
 121644

Version: 2.0

- repeated exposure
 (Inhalation)

GHS label elements

Hazard pictograms



Signal Word : Danger

Hazard Statements : Flammable liquid and vapor.
 May form combustible dust concentrations in air.
 Causes skin irritation.
 Causes serious eye irritation.
 May cause respiratory irritation.
 May cause genetic defects.
 Suspected of damaging fertility or the unborn child.
 Causes damage to organs (Auditory system) through prolonged
 or repeated exposure if inhaled.

Precautionary Statements : **Prevention:**
 Obtain special instructions before use.
 Do not handle until all safety precautions have been read and
 understood.
 Keep away from heat/ sparks/ open flames/ hot surfaces. No
 smoking.
 Keep container tightly closed.
 Ground/bond container and receiving equipment.
 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
 Use only non-sparking tools.
 Take precautionary measures against static discharge.
 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
 Wash skin thoroughly after handling.
 Do not eat, drink or smoke when using this product.
 Use only outdoors or in a well-ventilated area.
 Wear protective gloves/ protective clothing/ eye protection/ face
 protection.

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN

 ™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

Keep dust/air mixtures away from ignition sources.
Hazardous polymerization can occur under certain conditions.
Avoid excessive heat, direct sunlight, peroxides, and other
polymerization catalysts. Store in a cool place and maintain
proper concentrations of inhibitor and oxygen.

Response:

IF ON SKIN (or hair): Take off immediately all contaminated
clothing. Rinse skin with water/ shower.

IF INHALED: Remove person to fresh air and keep comfortable
for breathing. Call a POISON CENTER/ doctor if you feel
unwell.

IF IN EYES: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue
rinsing.

IF exposed or concerned: Get medical advice/ attention.

If skin irritation occurs: Get medical advice/ attention.

If eye irritation persists: Get medical advice/ attention.

Take off contaminated clothing and wash before reuse.

In case of fire: Use dry sand, dry chemical or alcohol-resistant
foam to extinguish.

Storage:

Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool.

Store locked up.

Disposal:

Dispose of contents/ container to an approved waste disposal
plant.

Other hazards

Static Accumulating liquid

Hazardous polymerization may occur.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Classification	Concentration (%)
Styrene	100-42-5	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Irrit. 2; H315	32.2659

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN

 ™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

Version: 2.0

		Eye Irrit. 2A; H319 STOT SE 3; H335 STOT RE 1; H372 Asp. Tox. 1; H304	
TRIETHYL PHOSPHATE	78-40-0	Acute Tox. 4; H302 Eye Irrit. 2A; H319	2.10
DIMETHYL METHANEPHOSPHONATE	756-79-6	Acute Tox. 4; H332 Eye Irrit. 2A; H319 Muta. 1B; H340 Repr. 2; H361	0.90

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Call a POISON CENTRE or doctor/physician if exposed or you feel unwell.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : Move to fresh air.
IF INHALED: Call a POISON CENTER/ doctor if you feel unwell.
Keep patient warm and at rest.
If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : Remove contaminated clothing. If irritation develops, get medical attention.
If on skin, rinse well with water.
Wash contaminated clothing before re-use.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN
 ™ Trademark, INEOS or its subsidiaries, registered
 in various countries
 121644

Version: 2.0

Remove contact lenses.
 Protect unharmed eye.

If swallowed : Obtain medical attention.
 Do not give milk or alcoholic beverages.
 Never give anything by mouth to an unconscious person.
 If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:
 stomach or intestinal upset (nausea, vomiting, diarrhea)
 irritation (nose, throat, airways)
 confusion
 Causes skin irritation.
 Causes serious eye irritation.
 May cause respiratory irritation.
 May cause genetic defects.
 Suspected of damaging fertility or the unborn child.
 Causes damage to organs through prolonged or repeated exposure if inhaled.

Notes to physician : No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
 Water spray
 Foam
 Alcohol-resistant foam
 Carbon dioxide (CO2)
 Dry chemical

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Organic dusts at sufficient concentration can form explosive mixtures in air.
 Never use welding or cutting torch on or near drum (even empty) because product (even just residue) can ignite explosively.
 Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
 Do not allow run-off from fire fighting to enter drains or water

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN
 ™ Trademark, INEOS or its subsidiaries, registered
 in various countries
 121644

Version: 2.0

courses.

Hazardous combustion products : Carbon dioxide (CO₂)
 Carbon monoxide
 Hydrocarbons

Specific extinguishing methods :

Product is compatible with standard fire-fighting agents.

Further information : Do not use a solid water stream as it may scatter and spread fire.
 Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
 Use a water spray to cool fully closed containers.

Polymerization will take place under fire conditions. If polymerization occurs in a closed container, there is a possibility it will rupture violently. Cool storage container with water, if exposed to fire.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Evacuate personnel to safe areas.
 Remove all sources of ignition.
 Use personal protective equipment.
 Ensure adequate ventilation.
 Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
 Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.

Environmental precautions : Prevent product from entering drains.
 Prevent further leakage or spillage if safe to do so.
 If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN
 ™ Trademark, INEOS or its subsidiaries, registered
 in various countries
 121644

Version: 2.0

local / national regulations (see section 13).

Other information : Comply with all applicable federal, state, and local regulations. Suppress (knock down) gases/vapours/mists with a water spray jet.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). No sparking tools should be used. Keep away from open flames, hot surfaces and sources of ignition. Use only explosion-proof equipment.

Static ignition hazard can result from handling and use. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Special precautions may be necessary to dissipate static electricity for non-conductive containers. Use proper bonding and grounding during product transfer as described in National Fire Protection Association document NFPA 77.

Advice on safe handling : Open drum carefully as content may be under pressure. Avoid formation of aerosol. Provide sufficient air exchange and/or exhaust in work rooms. Do not breathe vapours/dust. Do not smoke. Container hazardous when empty. Take precautionary measures against static discharges. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. Smoking, eating and drinking should be prohibited in the application area. For personal protection see section 8. Dispose of rinse water in accordance with local and national regulations. Secondary operations, such as grinding and sanding, may produce dust. Maintain good housekeeping. Do not permit dust layers to accumulate, for example, on floors, ledges, and equipment, in order to avoid any potential for dust explosion hazards.

For further guidance on prevention of dust explosions, refer to National Fire Protection Association (NFPA) 654: "Standard

INEOS

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN

™ Trademark, INEOS or its subsidiaries, registered in various countries
121644

for the Prevention of Fire and Dust Explosions, from the Manufacturing, Processing and Handling of Combustible Particulate Solids”.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
No smoking.

Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Styrene	100-42-5	TWA	50 ppm 215 mg/m ³	NIOSH REL
		ST	100 ppm 425 mg/m ³	NIOSH REL
		TWA	100 ppm	OSHA Z-2
		CEIL	200 ppm	OSHA Z-2
		Peak	600 ppm	OSHA Z-2
		TWA	50 ppm 215 mg/m ³	OSHA P0
		STEL	100 ppm 425 mg/m ³	OSHA P0
		C	500 ppm	CAL PEL
		PEL	50 ppm 215 mg/m ³	CAL PEL
		STEL	100 ppm 425 mg/m ³	CAL PEL
TRIETHYL PHOSPHATE	78-40-0	TWA	20 ppm	ACGIH
		STEL	40 ppm	ACGIH
		TWA	7.45 mg/m ³	US WEEL

Hazardous components without workplace control parameters

Components	CAS-No.
DIMETHYL METHANEPHOSPHONATE	756-79-6

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN

 ™ Trademark, INEOS or its subsidiaries, registered in various countries
121644

Version: 2.0

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Styrene	100-42-5	Mandelic acid plus phenylglyoxylic acid	Urine	End of shift (As soon as possible after exposure ceases)	400 mg/g Creatinine	ZUS_A CGIHB
Remarks:	Nonspecific					
		Styrene	Urine	End of shift (As soon as possible after exposure ceases)	40 µg/l	ZUS_A CGIHB

Engineering measures : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.
Provide appropriate exhaust ventilation at places where dust is formed.

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Filter type : Organic vapour type

Hand protection

Material : Laminate (Barrier© or Silvershield©)
Break through time : 480 min
Glove thickness : > 0.5 mm

Remarks : The exact break through time can be obtained from the protective glove producer and this has to be observed. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Wear chemical splash goggles when there is the potential for exposure of the eyes to liquid, vapor or mist.

Skin and body protection : Wear as appropriate:

INEOS

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN

™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

Impervious clothing
Safety shoes
Flame-resistant clothing
Choose body protection according to the amount and
concentration of the dangerous substance at the work place.
Discard gloves that show tears, pinholes, or signs of wear.
Wear resistant gloves (consult your safety equipment
supplier).

Hygiene measures : Wash hands before breaks and at the end of workday.
When using do not eat or drink.
When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : liquid

Odour : aromatic

Odour Threshold : No data available

pH : No data available

Melting point/freezing point : not determined

Boiling point/boiling range : 293 °F / 145 °C
Value for Component

Flash point : 29.4 °C
Method: Seta closed cup

Evaporation rate : No data available

Flammability (solid, gas) : May form combustible dust concentrations in air (during
processing).

Flammability (liquids) :
Flammability (liquids) : Static Accumulating liquid

Upper explosion limit : Upper flammability limit
6.1 %(V)
Value for Component

Lower explosion limit : Lower flammability limit
1.1 %(V)
Value for Component

INEOS

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN
 ™ Trademark, INEOS or its subsidiaries, registered
 in various countries
 121644

Vapour pressure : 6.67 hPa (20 °C)
 Value for Component

Relative vapour density : > 1(Air = 1.0)

Relative density : No data available

Density : 1.28 g/cm³ (25 °C)

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data available

Partition coefficient: n-
 octanol/water : No data available

Thermal decomposition : No data available

Viscosity

Viscosity, dynamic : not determined

Viscosity, kinematic : > 20.5 mm²/s (40 °C)

Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : Stable under recommended storage conditions.

Possibility of hazardous
 reactions : Hazardous polymerisation may occur.
 Vapours may form explosive mixture with air.
 This product does not present a dust explosion hazard as
 delivered. However, fine dust dispersed in air in sufficient
 concentrations, and in the presence of an ignition source, is a
 potential dust explosion hazard.

Conditions to avoid : excessive heat
 Exposure to air.
 Exposure to sunlight.
 Heat, flames and sparks.

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN

Version: 2.0

™ Trademark, INEOS or its subsidiaries, registered in various countries
121644

Incompatible materials : Acids
aluminum
aluminum chloride
Bases
Copper
Copper alloys
halogens
iron chloride
metal salts
Strong oxidizing agents
Peroxides

Hazardous decomposition products : Hydrocarbons
Acetone
Carbon dioxide (CO₂)
Carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Not classified based on available information.

Components:

Styrene:

Acute oral toxicity : LD50 Oral (Rat): > 2,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 11.8 mg/l, 2770 ppm
Exposure time: 4 h
Test atmosphere: vapour

No observed adverse effect level (Humans): 100 ppm
Exposure time: 7 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: No adverse effect has been observed in acute dermal toxicity tests.

INEOS

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN

™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

TRIETHYL PHOSPHATE:

Acute oral toxicity : LD50 (Rat): 1,311 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 8.817 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit): > 20 g/kg

DIMETHYL METHANEPHOSPHONATE:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 2.589 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit): > 4,640 mg/kg
Method: OECD Test Guideline 402
Assessment: No adverse effect has been observed in acute
dermal toxicity tests.

Skin corrosion/irritation

Causes skin irritation.

Product:

Result: Repeated exposure may cause skin dryness or cracking.

Remarks: May cause skin irritation and/or dermatitis.

Components:

Styrene:

Species: Rabbit

Result: Irritating to skin.

Species: human skin

Result: No skin irritation

TRIETHYL PHOSPHATE:

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

DIMETHYL METHANEPHOSPHONATE:

INEOS

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN

™ Trademark, INEOS or its subsidiaries, registered in various countries
121644

Result: Slight, transient irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin., Causes serious eye irritation.

Components:

Styrene:

Result: Irritating to eyes.

Remarks: Vapour during processing may be irritating to the respiratory tract and to the eyes.

TRIETHYL PHOSPHATE:

Species: Rabbit

Result: Irritating to eyes.

Method: OECD Test Guideline 405

DIMETHYL METHANEPHOSPHONATE:

Result: Irritating to eyes.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.

Respiratory sensitisation: Not classified based on available information.

Components:

Styrene:

Exposure routes: Skin contact

Species: Guinea pig

Assessment: Does not cause skin sensitisation.

Result: negative

Exposure routes: inhalation (vapour)

Species: Humans

Assessment: Does not cause respiratory sensitisation.

Result: negative

DIMETHYL METHANEPHOSPHONATE:

Test Type: Maximisation Test

Species: Guinea pig

Assessment: Did not cause sensitisation on laboratory animals.

Germ cell mutagenicity

May cause genetic defects.

Components:

DIMETHYL METHANEPHOSPHONATE:

Genotoxicity in vitro : Test Type: in vitro assay


SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN

™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

Result: Positive results were obtained in some in vitro tests.

Genotoxicity in vivo : Test Type: dominant lethal test
Test species: Mouse
Result: positive

Germ cell mutagenicity- : In vivo tests showed mutagenic effects
Assessment

Carcinogenicity

Not classified based on available information.

Product:

Carcinogenicity - : Styrene has been tested for carcinogenicity in rats and mice.
Assessment Styrene caused lung tumors in mice only. These tumors are
not considered to be relevant to humans.

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

Components:

DIMETHYL METHANEPHOSPHONATE:

Reproductive toxicity - : Some evidence of adverse effects on sexual function and
Assessment fertility, based on animal experiments.

STOT - single exposure

May cause respiratory irritation.

Components:

Styrene:

Assessment: May cause respiratory irritation.

STOT - repeated exposure

Causes damage to organs (Auditory system) through prolonged or repeated exposure if inhaled.

Components:

Styrene:

Exposure routes: inhalation (vapour)

Target Organs: Auditory system

Assessment: Causes damage to organs through prolonged or repeated exposure.

Repeated dose toxicity
Components:

Styrene:

Species: Human

85 mg/m³

Application Route: inhalation (vapour)

Species: Human

615 mg/kg

Application Route: Skin contact

**SAFETY DATA SHEET**

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN
™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

Aspiration toxicity

Not classified based on available information.

Components:

Styrene:

May be fatal if swallowed and enters airways.

Further information**Product:**

Remarks: Solvents may degrease the skin.

Carcinogenicity:**IARC**

Group 2A: Probably carcinogenic to humans

Styrene

100-42-5

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

Reasonably anticipated to be a human carcinogen

Styrene

100-42-5

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Product:**

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : Acute aquatic toxicity Category 2; Toxic to aquatic life.

Long-term (chronic) aquatic hazard : Not classified based on available information.

Components:

Styrene:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 4.02 mg/l
Exposure time: 96 hToxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 4.7 mg/l
Exposure time: 48 hToxicity to algae : ErC50 (Pseudokirchneriella subcapitata (green algae)): 4.9 mg/l
Exposure time: 72 h

INEOS

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN

™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 1.01 mg/l
Exposure time: 21 d

Toxicity to bacteria : EC50 (activated sludge): ca. 500 mg/l
Exposure time: 0.5 h

Toxicity to soil dwelling organisms : NOEC (Eisenia fetida (earthworms)): 34 mg/kg
Exposure time: 14 d
Method: OECD Test Guideline 207

TRIETHYL PHOSPHATE:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l
Exposure time: 96 h
Method: static test
Remarks: mortality

Toxicity to daphnia and other aquatic invertebrates : LC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 96 h
Method: Static
Remarks: mortality

Persistence and degradability

Components:

Styrene:

Biodegradability : Result: Readily biodegradable.
Biodegradation: > 60 %
Exposure time: 10 d

No data available

Bioaccumulative potential

Components:

Styrene:

Bioaccumulation : Bioconcentration factor (BCF): < 100

Partition coefficient: n-octanol/water : log Pow: 2.96 (25 °C)

TRIETHYL PHOSPHATE:

Partition coefficient: n-octanol/water : log Pow: 0.80

No data available

Mobility in soil

Components:

Styrene:

**SAFETY DATA SHEET**

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN

™ Trademark, INEOS or its subsidiaries, registered in various countries
121644

Version: 2.0

Distribution among environmental compartments : Koc: 352

No data available

Other adverse effects**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life.

Components:

Styrene:

Results of PBT and vPvB assessment : This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

General advice : Dispose of in accordance with all applicable local, state and federal regulations.

The product should not be allowed to enter drains, water courses or the soil.

Do not contaminate ponds, waterways or ditches with chemical or used container.

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.**SECTION 14. TRANSPORT INFORMATION****International transport regulations****REGULATION**

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.

INEOS

SAFETY DATA SHEET

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN

™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

MX_DG

UN	1866	RESIN SOLUTION	3	III
----	------	----------------	---	-----

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

UN	1866	Resin solution	3	III
----	------	----------------	---	-----

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

UN	1866	Resin solution	3	III
----	------	----------------	---	-----

INTERNATIONAL MARITIME DANGEROUS GOODS

UN	1866	RESIN SOLUTION	3	III
----	------	----------------	---	-----

TDG_INWT_C

UN	1866	RESIN SOLUTION	3	III
----	------	----------------	---	-----

TDG_RAIL_C

UN	1866	RESIN SOLUTION	3	III
----	------	----------------	---	-----

TDG_ROAD_C

UN	1866	RESIN SOLUTION	3	III
----	------	----------------	---	-----

U.S. DOT - INLAND WATERWAYS

UN	1866	Resin solution	3	III
----	------	----------------	---	-----

CFR_RAIL_C

UN	1866	Resin solution	3	III
----	------	----------------	---	-----

U.S. DOT - ROAD

UN	1866	Resin solution	3	III
----	------	----------------	---	-----

*ORM = ORM-D, CBL = COMBUSTIBLE LIQUID

Marine pollutant	no
------------------	----

**SAFETY DATA SHEET**

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Version: 2.0

Hetron™ 92 FR RESIN
™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION**TSCA list**

No substances are subject to TSCA 12(b) export notification requirements.

No substances are subject to a Significant New Use Rule.

EPCRA - Emergency Planning and Community Right-to-Know Act**CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Styrene	100-42-5	1000	3099

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Combustible Dust
Hazard not otherwise classified (physical hazards)
Skin corrosion or irritation
Serious eye damage or eye irritation
Germ cell mutagenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 The following components are subject to reporting levels established by SARA Title III, Section 313:
Styrene 100-42-5 32.26 %

California Prop. 65

WARNING: This product can expose you to chemicals including styrene, ethylbenzene, benzene, formaldehyde, 1,4-dioxane, acetaldehyde, ethylene oxide, which is/are known to the State of

**SAFETY DATA SHEET**

Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN

Version: 2.0

™ Trademark, INEOS or its subsidiaries, registered
in various countries
121644

California to cause cancer, and benzene, toluene, ethylene oxide, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

- DSL : This product contains one or several components that are not on the Canadian DSL and have annual quantity limits.
- AICS : Not in compliance with the inventory
- ENCS : Not in compliance with the inventory
- KECI : On the inventory, or in compliance with the inventory
- PICCS : Not in compliance with the inventory
- IECSC : On the inventory, or in compliance with the inventory
- TCSI : Not in compliance with the inventory
- TSCA : On or in compliance with the active portion of the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

SECTION 16. OTHER INFORMATION**Further information**

Revision Date: 12/16/2020

NFPA:**HMIS III:**

SAFETY DATA SHEET

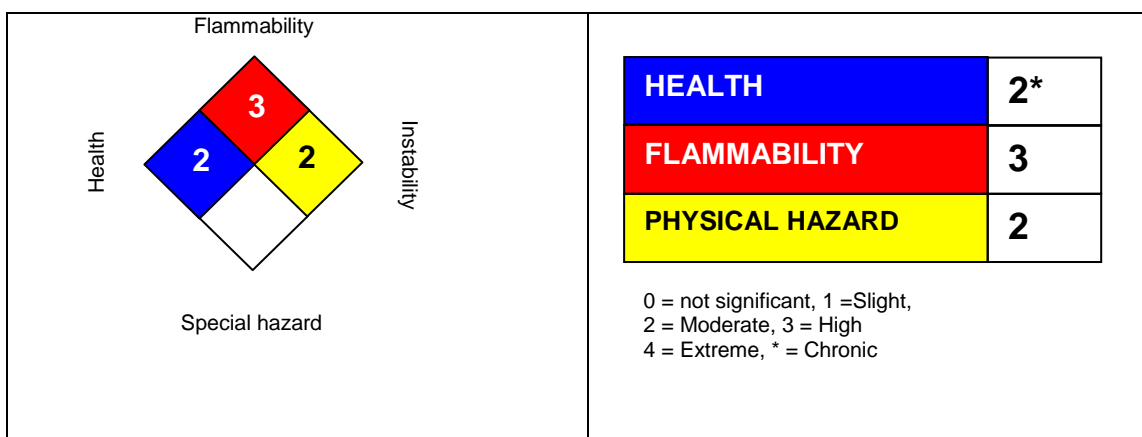
Revision Date: 12/16/2020

Print Date: 1/29/2021

SDS Number: R0028346

Hetron™ 92 FR RESIN
 ™ Trademark, INEOS or its subsidiaries, registered
 in various countries
 121644

Version: 2.0



NFPA Flammable and Combustible Liquids Classification

Flammable Liquid Class IC

Full text of H-Statements

- H226 Flammable liquid and vapor.
- H302 Harmful if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H340 May cause genetic defects.
- H361 Suspected of damaging fertility or the unborn child.
- H372 Causes damage to organs through prolonged or repeated exposure if inhaled.

Sources of key data used to compile the Safety Data Sheet

INEOS internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by INEOS's Environmental Health and Safety Department +1-614-790-9299 (in US).



SAFETY DATA SHEET	Revision Date: 12/16/2020
	Print Date: 1/29/2021
	SDS Number: R0028346
Hetron™ 92 FR RESIN ™ Trademark, INEOS or its subsidiaries, registered in various countries 121644	Version: 2.0

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECl - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative